"J" Clamp One "J-Clamp" (item "T" on page 2) has been provided to retain the Cluster Kit Wiring in place (see photographs on pages 8-10).

Splice Clips In the Gauge Terminal Kit 92965220, Butt Splices for the circuit 8 and circuit 39 splices (see pages 3 and 5) have been provided.

GENERAL DESCRIPTION OF WIRES

Connector D – This connector will plug into the mating Connector B of the Dash Harness.

connector b - mis connector win plug into the mating connector b of the basin namess.				
Wire Color	Printing	Circuit #	Description	
<u>1. Temperature Gau</u> Dark Green	<u>uge</u> WATER TEMP SENDER	35	This wire is for your Coolant Temperature Gauge.	
<u>2. Brake Warning L</u> Tan	<u>ight</u> BRAKE LIGHT/SWITCH	33	This wire is for your Brake Warning Light.	
<u>3. Oil Pressure War</u> Dark Blue	r <u>ning Light (</u> All non-Rallye Clust OIL PRESSURE SENDER	ers) 31	This wire is for your Oil Pressure Warning Light.	
<u>4. Oil Pressure Gau</u> Dark Blue	<u>ige (</u> All Rallye Clusters) OIL PRESSURE SENDER	31	This wire is for your Oil Pressure Gauge.	
<u>5. Fuel Gauge</u> Tan	GAS GAUGE	30	This wire is for your Fuel Gauge.	
<u>6. Tachometer (loos</u> White	<u>se wire)</u> COIL> TACH	121	This wire is for your optional Tachometer or an Aftermarket Tachometer.	
<u>7. Right Turn Light</u> Dark Blue	RIGHT DASH IND	15	This wire is for your Right Turn Signal Indicator Light.	
<u>8. Left Turn Light</u> Light Blue	LEFT DASH IND	14	This wire is for your Left Turn Signal Indicator Light.	
<u>9. High Beam Indic</u> Light Green	<u>ator Light</u> HI BEAM INDICATOR LIGHT	11	This wire is for your High Beam Indicator Light.	
g			This wife is for your high beam indicator Light.	
-	connector will plug into the ma			
-				
Connector E – This <u>Wire Color</u> <u>1. 12V Ignition Feer</u> Pink	connector will plug into the ma Printing	ting Connect Circuit # 39	ctor A of the Dash Harness. <u>Description</u> This wire is used to provide 12V Ignition Voltage to the Oil Pressure Warning	
Connector E – This <u>Wire Color</u> <u>1. 12V Ignition Feer</u> Pink	e connector will plug into the ma <u>Printing</u> d 12V IGNITION hing light, or any Aftermarket Gaug	ting Connect Circuit # 39	ctor A of the Dash Harness. <u>Description</u> This wire is used to provide 12V Ignition Voltage to the Oil Pressure Warning	
Connector E – This Wire Color <u>1. 12V Ignition Feed</u> Pink light, the Brake Warn <u>2. Dash Illumination</u> Gray	e connector will plug into the ma <u>Printing</u> d 12V IGNITION hing light, or any Aftermarket Gaug n Lights	ting Connect Circuit # 39 ges that you r	ctor A of the Dash Harness. <u>Description</u> This wire is used to provide 12V Ignition Voltage to the Oil Pressure Warning may add.	
Connector E – This Wire Color <u>1. 12V Ignition Feed</u> Pink light, the Brake Warn <u>2. Dash Illumination</u> Gray Aftermarket Gauge. <u>3. Ground</u> Black	e connector will plug into the ma <u>Printing</u> d 12V IGNITION hing light, or any Aftermarket Gaug <u>n Lights</u> DASH LIGHTS	ting Connect Circuit # 39 Jes that you n 8 150	ctor A of the Dash Harness. Description This wire is used to provide 12V Ignition Voltage to the Oil Pressure Warning nay add. This wire is for your Dash Illumination Lights or an Illumination Light of an This wire is for your Cluster Ground or the ground of an Aftermarket Gauge.	
Connector E – This <u>Wire Color</u> <u>1. 12V Ignition Feed</u> Pink light, the Brake Warn <u>2. Dash Illumination</u> Gray Aftermarket Gauge. <u>3. Ground</u> Black <u>4. 12V Accessory F</u> Brown	e connector will plug into the ma Printing 12V IGNITION hing light, or any Aftermarket Gaug <u>n Lights</u> DASH LIGHTS GROUND GROUND Geed to the Constant Voltage Reg no printing	ting Connect Circuit # 39 jes that you r 8 150 gulator (loos	Extor A of the Dash Harness. Description This wire is used to provide 12V Ignition Voltage to the Oil Pressure Warning nay add. This wire is for your Dash Illumination Lights or an Illumination Light of an This wire is for your Cluster Ground or the ground of an Aftermarket Gauge. See wire)	

Connector F – This connector will plug into the mating connector C of the Dash Harness.

It is only used when connecting to an Aftermarket Electric Speedometer (see page 7 for details). Follow the Electric Speedometer Manufacturer's Instructions when installing these wires.

For Typical Aftermarket Gauge Connections, see page 6.

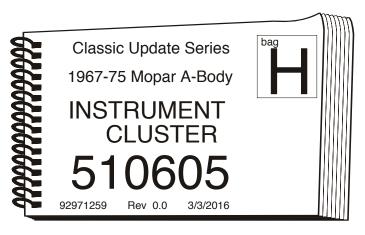
WIRE CONNECTIONS

NON-RALLYE CLUSTER: 1967-71 DART (SEE PAGE 3)

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Splices Cut off a section of gray wire #8, and a section of pink wire #39, and splice each one to their respective wires near connector E (see page 3).





Printed Circuit Board #1 Connector (PCB #1)

Route wires #11, #15, and #31 from connector D to the PCB #1 connector J (see page 3). Route one of the #8 wires, and one of the #39 wires from the splices to the PCB #1 connector J. Cut to length, install terminal K and plug into the PCB #1 connector J.

Printed Circuit Board #2 Connector (PCB #2) Plug the brown wire #4 into Connector E. Route wires #14, #30, and #35 from connector D to the PCB #2 connector J (see page 3). Route wire #4 from connector E to the PCB #2 connector J. Route the remaining #8 wire from the splice to the PCB #2 connector J. Cut to length, install terminal K and plug into the PCB #2 connector J.

Brake Warning Light (Socket L)

Route wire #33 from connector D to the Brake Warning Light connector L. Cut to length, crimp on terminal P and plug into socket L. Route the remaining #39 wire from the splice to the Brake Warning Light connector L. Cut to length, slide on the 2-way socket L and spring N and crimp on terminal M

Ground

Route wire #150 from connector E to the Capacitor attaching screw (see photograph on page 8). Cut to length, crimp on terminal Q and remove the screw and attach the ground ring terminal under the screw and reattach.

If you have the optional Tachometer or an Aftermarket Tachometer, plug the white #121 wire into Connector D. Route wire #121 from connector D to the Tachometer. Cut to length and install onto your Tachometer Pulse location.

NON-RALLYE CLUSTER: ALL EXCEPT THE 1967-71 DART (SEE PAGE 4)

Printed Circuit Board Connector G Route wires #11, #14, #15, #30, #31, #33 and #35 from connector D to the PCB connector G (see page 4). Route wires #8 and #39 from connector E to the PCB connector G. Note: Connector G is a "Pull to Seat Connector". Cut to length, install terminal H, extend the wires beyond the PCB connector G, insert the wires into the side of the connector, and pull to seat the terminals in the connector.

Ground

Route wire #150 from connector E to the Capacitor attaching screw (see photograph on page 9). Cut to length, crimp on terminal Q and remove the screw and attach the ground ring terminal under the screw and reattach.

Tachometer

If you have the optional Tachometer or an Aftermarket Tachometer, plug the white #121 wire into Connector D. Route wire #121 from connector D to the Tachometer. Cut to length and install onto your Tachometer Pulse location.

RALLYE CLUSTER (SEE PAGE 5)

Splices

assic Update Series

Cut off a section of gray wire #8 and splice it to its respective wire near connector E (see page 5).

Printed Circuit Board #1 Connector (PCB #1)

Plug the brown wire #4 into Connector E. Route wires #15, #30, #31, #33, and #35 from connector D to the PCB #1 connector G (see page 5). Route wires #4 and #39 from connector E to the PCB #1 connector G. Route wire #8 wire from the splice to the PCB #1 connector G. Note: Connector G is a "Pull to Seat Connector". Cut to length, install terminal H, extend the wires beyond the PCB #1 connector G, insert the wires into the side of the connector, and pull to seat the terminals in the connector.

Printed Circuit Board #2 Connector (PCB #2)

Route wires #11 and #14 from connector D to the PCB #2 connector J. Route the remaining #8 wire from the splice to the PCB #2 connector J. Cut to length, install terminal K and plug into the PCB #2 connector J.

Ground

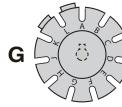
Route wire #150 from connector E to the Capacitor attaching screw (see photograph on page 10). Cut to length, crimp on terminal Q and remove the screw and attach the ground ring terminal under the screw and reattach.

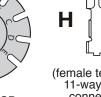
Tachometer

If you have the optional Tachometer or an Aftermarket Tachometer, plug the white #121 wire into Connector D. Route wire #121 from connector D to the Tachometer. Cut to length and install onto your Tachometer Pulse location.

Clock

If you have the optional Clock, plug the yellow #99 wire into Connector E. Route wire #99 from connector E to the Clock. Cut to length, crimp on terminal S and install into connector R.





(11-way PCB connector,1 pc)





(5-way PCB connector, 2 pcs)



(terminal,

(2-wire light

-	Μ





(button terminal. 3 pcs)



2 pcs)

Q (ring terminal,



2 pcs)

R

J

2 pcs)

5-way PCB socket, 1 pc) connector. 13 pcs)



(spring, 2 pcs)

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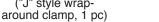
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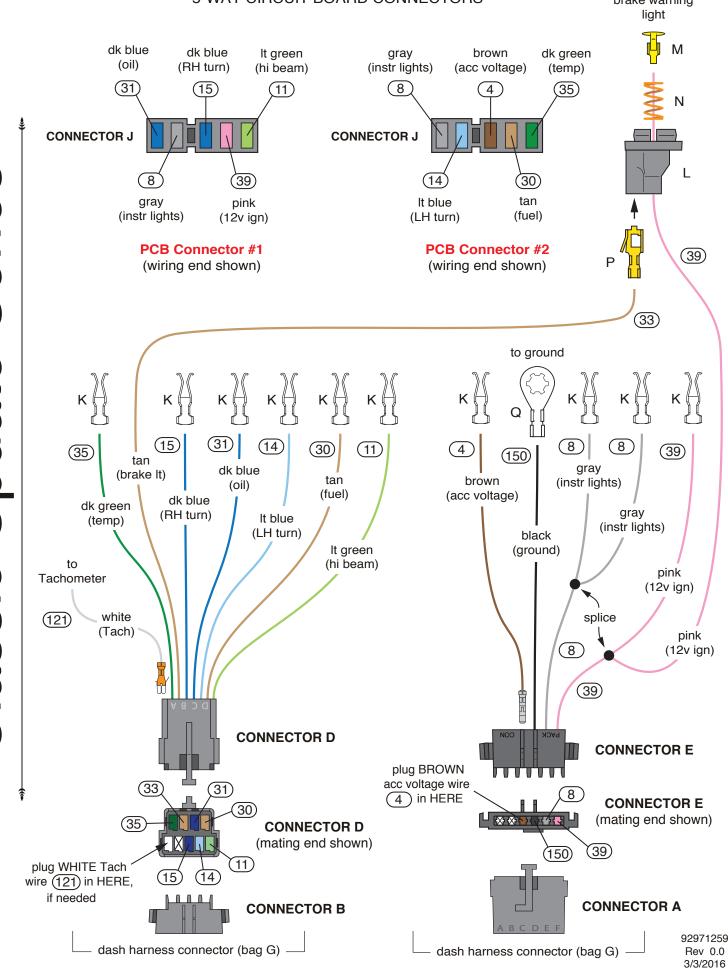
page 2

(1-way female (female terminal, connector, 1 pc)

("J" style wrap-

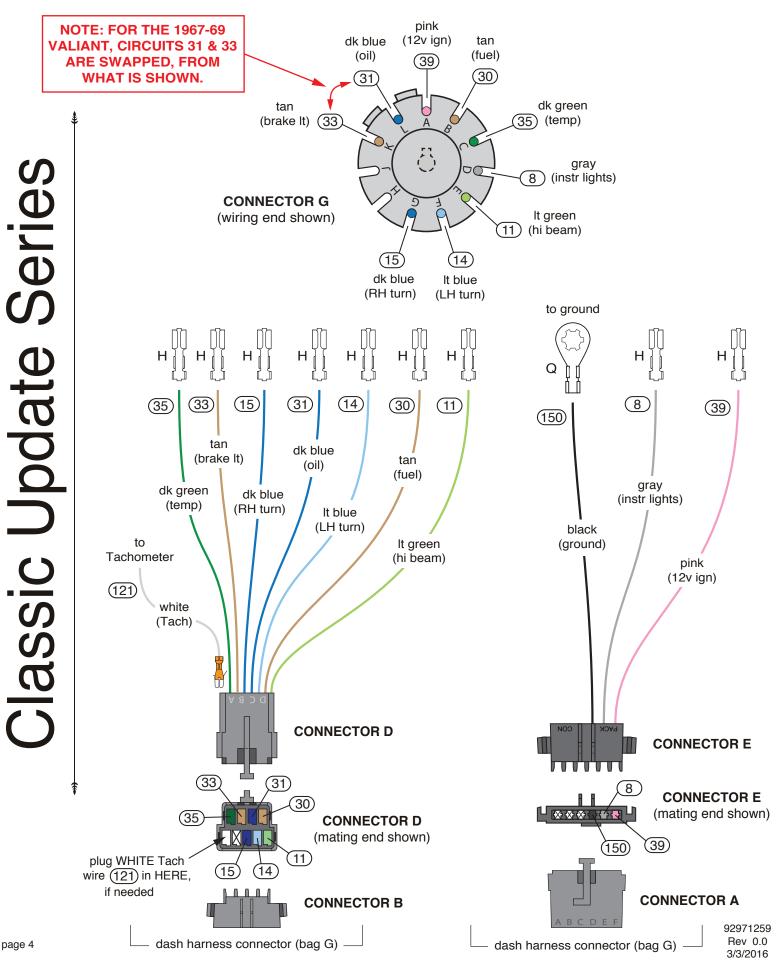


USE THIS SHEET TO CONNECT TO AN ORIGINAL NON-RALLYE 1967-71 DART FACTORY INSTRUMENT CLUSTER 5-WAY CIRCUIT BOARD CONNECTORS brake warning



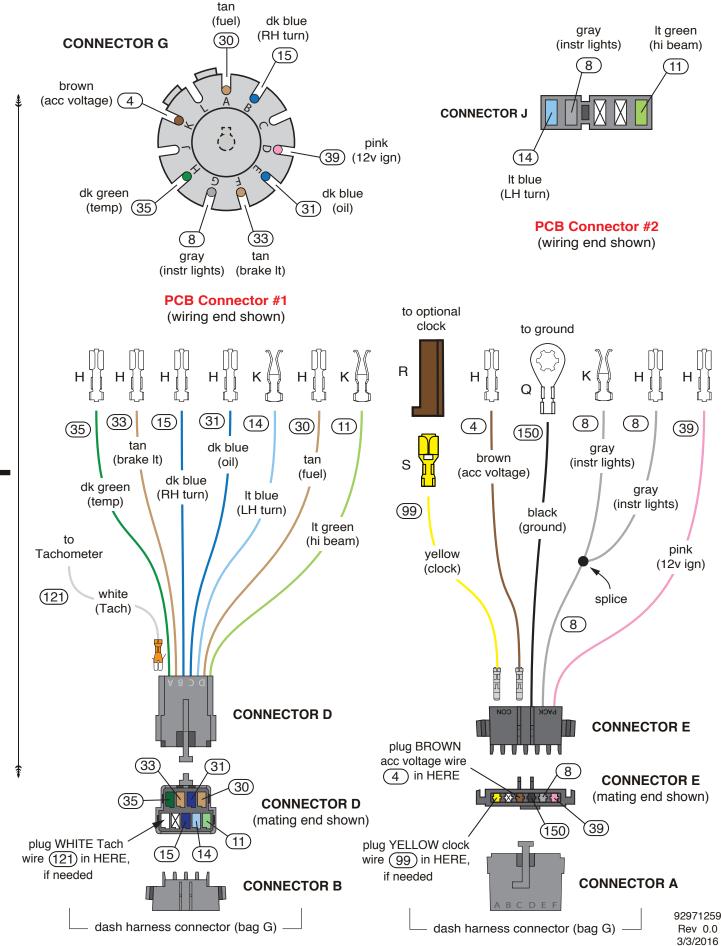
USE THIS SHEET TO CONNECT TO AN ORIGINAL NON-RALLYE (ALL EXCEPT 1967-71 DART) FACTORY INSTRUMENT CLUSTER

11-WAY CIRCUIT BOARD CONNECTOR

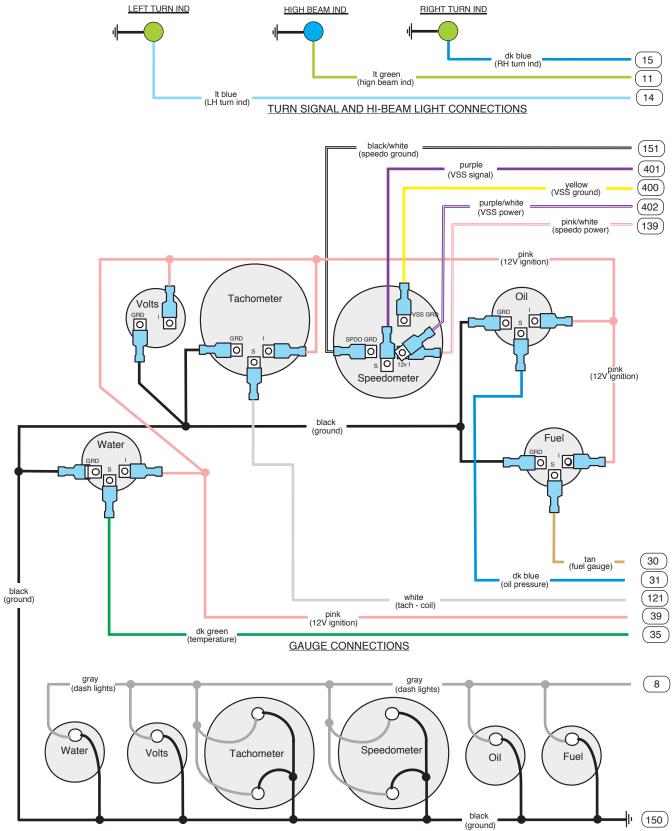


USE THIS SHEET TO CONNECT TO AN ORIGINAL RALLYE FACTORY INSTRUMENT CLUSTER

11-WAY AND 5-WAY CIRCUIT BOARD CONNECTORS

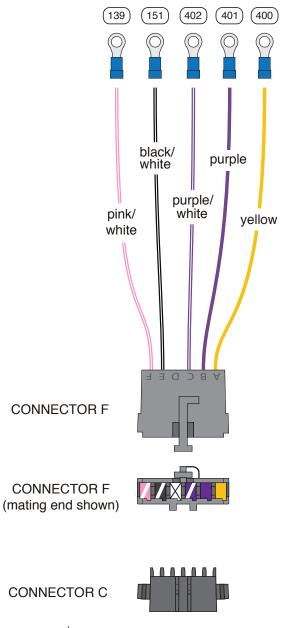


TYPICAL AFTERMARKET GAUGE CONNECTIONS (BLADE TYPE CONNECTIONS SHOWN)



LIGHT CONNECTIONS

Classic Update Series



TYPICAL ELECTRIC SPEEDO CONNECTIONS

Below are some general instructions for hooking up an electric speedometer. This connector and these instructions will ONLY be used in the event that you are utilizing an aftermarket electric speedometer. If your car does NOT have an electric speedometer, this connection will NOT be used and should not be plugged onto your dash harness. It is best to consult the speedometer manufacturer's instructions if you have any questions.

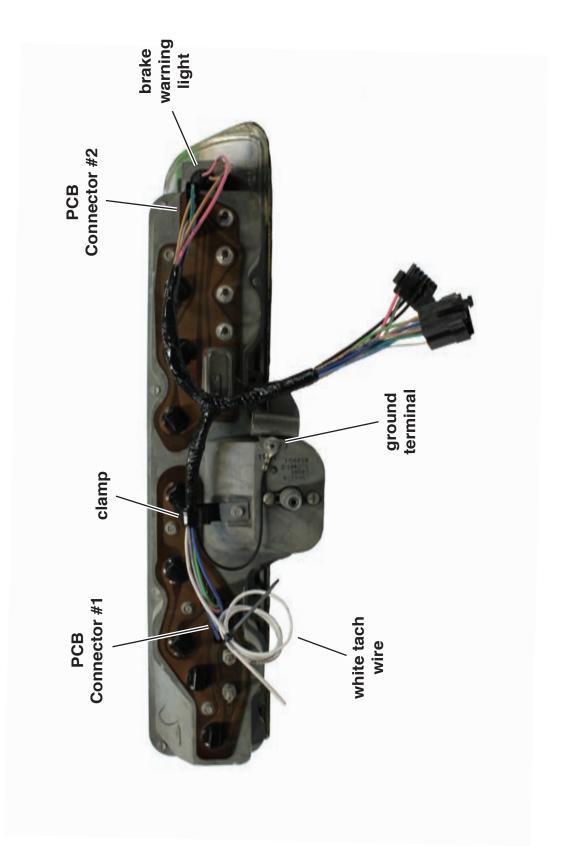
Yellow	VSS Ground	Connect to VSS "-" on speedometer.
<u>Purple</u>	VSS Signal	Connect to VSS input on speedometer.
Purple/White	VSS Power	Connect to 12V power on speedometer.
Black/White	Speedo Ground	Connect to ground on speedometer.
Pink/White	Speedo Power	Connect to 12v power on speedometer. <u>NOTE</u> : This wire will double onto the same stud as the purple/white VSS power wire from above.

CONNECTOR C

dash harness connector (bag G)

NON-RALLYE CLUSTER: 1967-71 DART

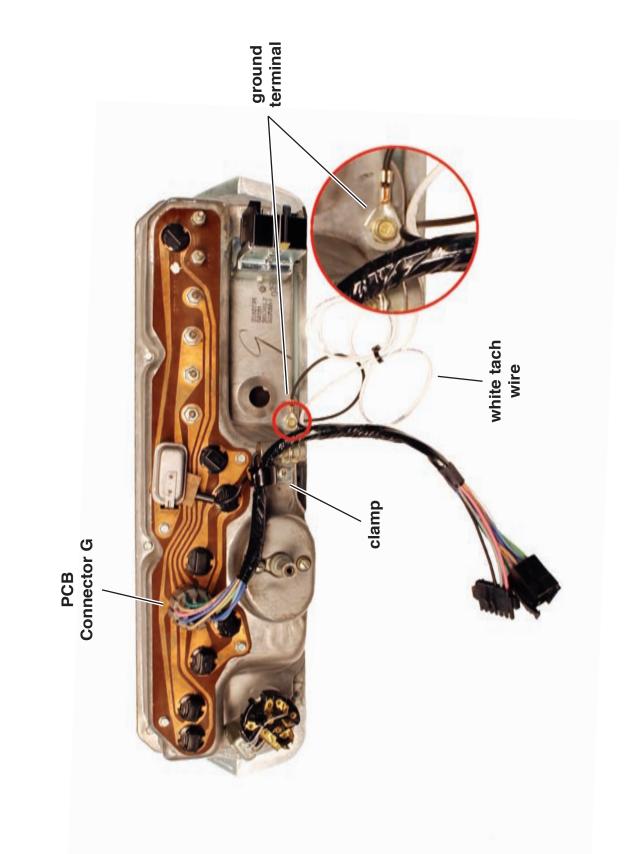
Classic Update Series



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NON-RALLYE CLUSTER: ALL EXCEPT 1967-71 DART





RALLYE CLUSTER

